



DESIGN AND SPECIFICATIONS



HEAR AND EXPERIENCE THE DIFFERENCE

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PIPE AND FITTING DESIGN

PIPELIFE Master3Plus acoustic soil and waste pipe systems comprise three carefully matched layers that are engineered to achieve specific properties.

PIPE DESIGN

SMOOTH INNER LAYER

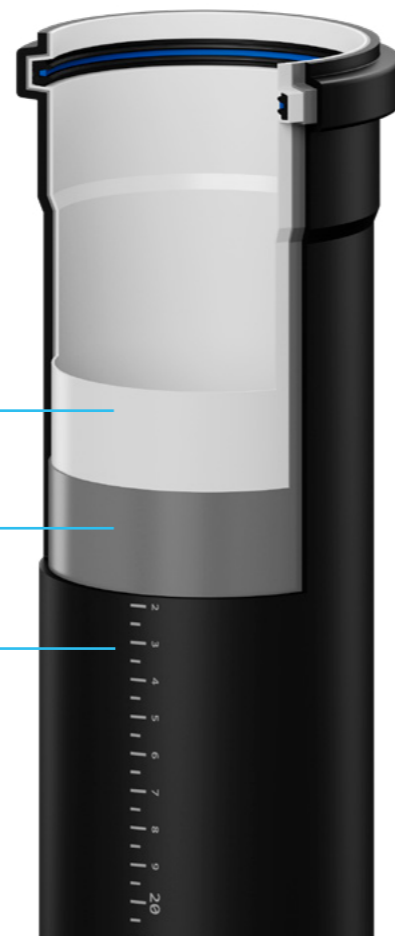
Made of polypropylene copolymer (PP-CO)

SOLID MIDDLE LAYER

Made of mineral-reinforced polypropylene (PP-MV)

IMPACT-RESISTANT OUTER LAYER

Made of polypropylene copolymer (PP-CO)



FITTING DESIGN



SOCKET-SPIGOT AND ALL-SOCKET FITTINGS

Molded plug-in sockets, factory fitted sealing ring. Made of mineral-reinforced polypropylene (PP-MV).



HYDRAULICALLY OPTIMIZED DESIGN

Reduced turbulences, higher flow rate. Increased number of connections to downpipe.



INCREASED PRODUCT WEIGHT AND WALL THICKNESS

Superior sound insulation.

TECHNICAL PROPERTIES

APPLICATION CLASS

Tested and approved for soil and waste discharge for application area code „BD“ in accordance with EN 1451-1; with diameters ≥ 75 mm permitted also for underground discharge systems up to the main sewer junction.

MATERIAL

Pipe: PP-CO/PP-MV/PP-CO

Fitting: PP-CO-MV, S16 tested to EN 1451-1

Gasket: EPDM

All products are free from halogens, cadmium and heavy metals

TEMPERATURE RESISTANCE

Short-term exposure: max. 95 °C; Continuous load: 60 °C (According to EN1451-1 and elevated temperature cycling test according to EN ISO 13257)

INSTALLATION AT LOW TEMPERATURES

Impact resistance tested to EN 1451 at -10 °C ❄️

CHEMICAL RESISTANCE

Resistant to acids and alkalis ranging from pH 2 to pH 12.

FACTORY STANDARD

Pipes and fittings tested to EN 1451-1

DIAMETER RANGE

32 – 160 mm

PIPE LENGTHS

DN/OD 32-50: 0.15, 0.25, 0.50, 1.0, 1.5, 2.0 meters

DN/OD 75-160: 0.15, 0.25, 0.50, 1.0, 1.5, 2.0, 2.65 meters

UV RESISTANCE

High UV resistance - outdoor storage up to 2 years if stored correctly (please see Master3Plus Installation Guidelines).

RIGIDITY

Minimum pipe stiffness class SN4 (≥ 4.0 kN/m²) S16 fittings

COLOR

Outer layer: RAL 9017 traffic black

Inner layer: RAL 9003 signal white

Designation	Unit	Value	Standard
Average density	kg/dm ³	1.2	EN ISO 1183
Modulus of elasticity	MPa	> 2400 - 3100	ISO 178
Linear expansion	mm / (m.K)	0.09	
Vacuum tightness	bar	-0.8	SKZ test report no. 225137

APPLICATION AREAS

STANDARD APPLICATION AREAS

Master3Plus soil and waste pipe systems are mainly utilized for hot water resistant drainage pipes for domestic and industrial black-, grey- and rainwater.

Within buildings, Master3Plus can be applied as:

- Single and group connecting pipes
- Downpipes
- Collecting lines
- Bypass lines
- Ventilation lines
- Internal rainwater pipes with up to 5 meters of backwater height

SPECIAL APPLICATIONS

In the case of requirements for oil resistance, the EPDM sealing ring is to be exchanged for an NBR sealing ring.

- Ventilation systems for commercial and residential buildings
- Central vacuuming systems
- Transport of chemically aggressive wastewater ranging from pH 2 to pH 12.

COMPATIBILITY

The dimensions of PIPELIFE Master3Plus pipes and fittings comply with EN 1451-1 and can be combined with other products that comply with this standard.

DO NOT USE MASTER3PLUS FOR

- External applications (e.g. outdoor rainwater downpipes)
- Conveying wastewater containing petrol or benzene
- Environmental temperatures exceeding 100 °C
- Disposal lines in chemical plants
- Indoor rainwater pipes with more than 5 meters of backwater height



ACOUSTIC PERFORMANCE

SOUND INSULATION

The requirements for acoustic insulation are regulated via various local norms that may vary from market to market. Please turn to your local PIPELIFE contact for more details on the respective regulations applicable to you.

Standards and regulations should be taken into consideration already during the planning stage. As an example: Walls with sanitary installations should not connect to bedrooms.

Generally, drainage pipes must not be installed in rooms that are to be protected from noise and

must be separated from solid walls with structure-borne sound insulation.

When fastening drainage pipes without structure-borne sound insulation, the mass per unit area of the wall should be at least 350 kg/m².

Domestic installations must be arranged and designed in a way that noise levels resulting from the operation of these installations from other units in use do not exceed the value specified in the table. System noise levels may be 5 dB(A) higher in ancillary rooms.

	Minimum requirement	Increased sound insulation
Type of noise	$L_{AF, max, nT}$ in dB(A)	$L_{AF, max, nT}$ in dB(A)
Short-term, fluctuating noise (e.g. WC flushing)	≤ 30	≤ 25

Table 1: Example of sound insulation requirements according to ÖNORM B 8115-2.


The technical equipment in buildings assigned exclusively to the respective unit in use is excluded from this requirement.

Increased sound insulation during the operation of technical equipment in buildings is given if the permissible A-weighted system noise level is lower by at least 5 dB(A), which corresponds to 25 dB(A), and this is also maintained within the unit of use.

Increased sound insulation of a building must be specified by the client before the start of the planning work and recorded in the invitation to tender.

In comparison to adjacent apartments instead of apartments in foreign countries, the German VDI guideline 4100:2012 distinguishes 3 sound insulation levels. Higher requirements are marked with the sound insulation levels SSt EB.

The VDI 4100 recommends the following sound insulation values in dB(A) [$L_{AF, max, nT}$] for technical equipment (including both water supply and wastewater installations).



Type of building	SSt I	SSt II	SSt III	SSt EB I	SSt EB II
Multi-family dwellings	≤ 30	≤ 27	≤ 24	≤ 35	≤ 30
Single family semi-detached houses Single-family terraced houses	≤ 30	≤ 25	≤ 22	≤ 35	≤ 30

Table 2: Recommended sound insulation values according to VDI 4100.

According to DIN 4109-1:2018, the maximum permissible sound pressure level in rooms requiring external protection must not exceed the values in the following table.

	Living rooms and bedrooms	Classrooms and workrooms
Type of noise	$L_{AF, max, n}$ in dB(A)	$L_{AF, max, n}$ in dB(A)
Short-term, fluctuating noise (e.g. WC flushing)	≤ 30	≤ 25

Table 3: Maximum sound levels to din 4109-1 for rooms requiring external protection.

SOUND MEASUREMENT

PELIFE has subjected Master3Plus acoustic soil and waste pipe systems to extensive standard-compliant sound measurement to DIN EN 14366:2005 and with 4 different fastening clamps in accordance with DIN 4109 and VDI 4100 at the Fraunhofer Institute in Stuttgart. According to the standard, the sound pressure levels in the reception room of the basement are relevant.

The following clamps have been used for testing:

- PELIFE double clamp, sound-absorbing double plastic clamp with rubber insert
- PELIFE single clamp, sound-absorbing single plastic clamp with rubber insert
- Bismat 1000, double steel clamp with rubber insert
- Bismat 2000, standard steel clamp with rubber insert

Installation sound level for Master3Plus installation with an acoustic bottom bend in the "basement rear" measured at Fraunhofer Institute.

BISMAT 1000 CLAMP | PIPELIFE DOUBLE CLAMP

Flow rate l/s	0.5		1.0		2.0		4.0	
	PELIFE	BISMAT	PELIFE	BISMAT	PELIFE	BISMAT	PELIFE	BISMAT
Structure borne sound according to DIN EN 14366, L_{scA} [db(A)]	<10	<10	<10	<10	<10	<10	<10	<10
Installation sound level according to DIN 4109, $L_{AFeg,n}$ [db(A)]	<10	<10	<10	<10	<10	<10	12.7	12.1
Installation sound level according to VDI 4100, $L_{AFeg,nT}$ [db(A)]	<10	<10	<10	<10	<10	<10	<10	<10

BISMAT 2000 CLAMP | PIPELIFE SINGLE CLAMP

Flow rate l/s	0.5		1.0		2.0		4.0	
	PELIFE	BISMAT	PELIFE	BISMAT	PELIFE	BISMAT	PELIFE	BISMAT
Structure-borne sound according to DIN EN 14366, L_{scA} [db(A)]	<10	<10	<10	<10	<10	10.6	12.9	14.8
Installation sound level according to DIN 4109, $L_{AFeg,n}$ [db(A)]	<10	<10	11.1	12.0	13.9	15	17.4	19.2
Installation sound level according to VDI 4100, $L_{AFeg,nT}$ [db(A)]	<10	<10	<10	<10	10.4	11.5	13.8	15.7

Table 4: Measuring results of Master3Plus at the Fraunhofer Institute, Stuttgart, Germany.

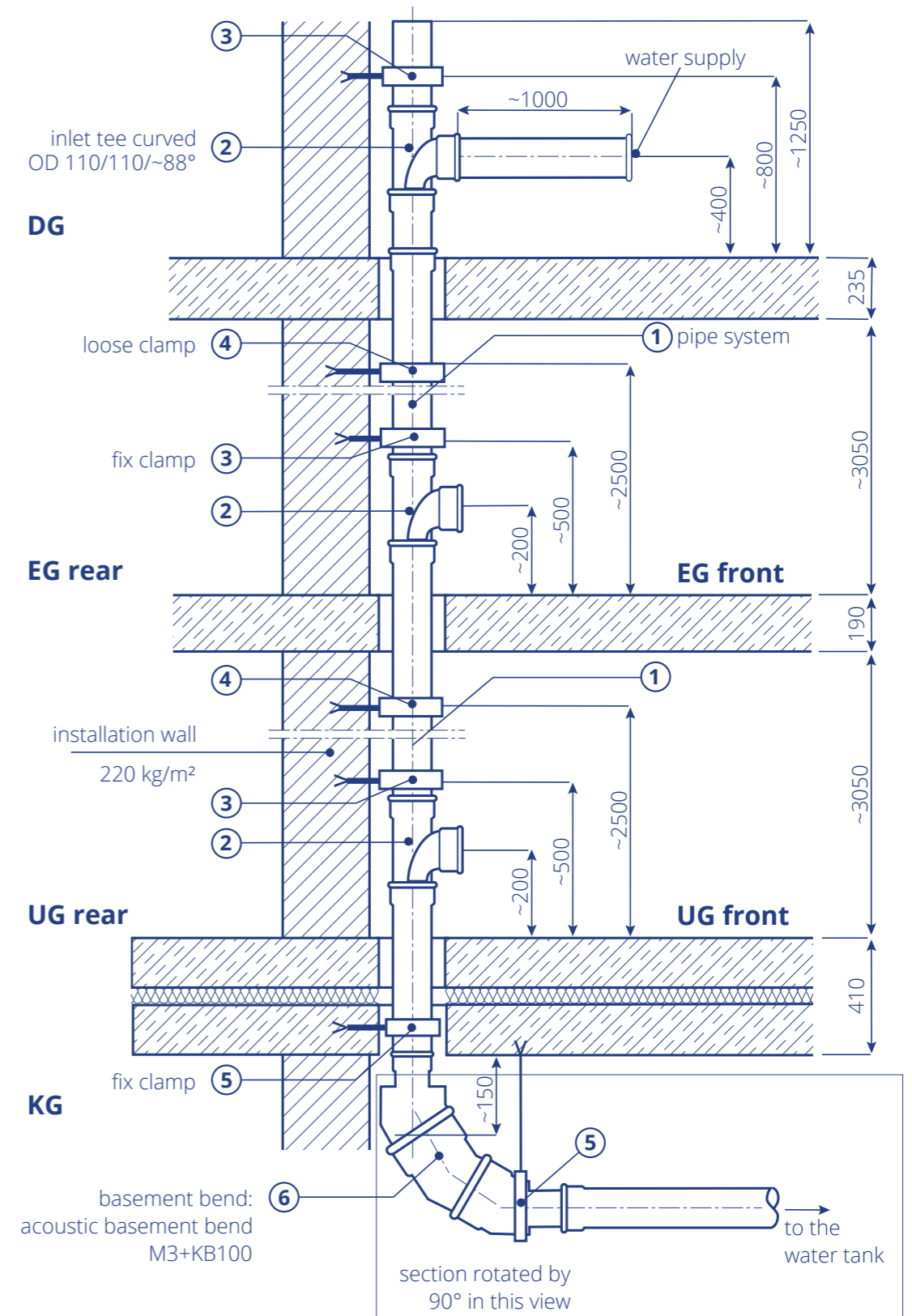


Figure 1: Installation diagram of the sound measurements for the Master3Plus system at the Fraunhofer Institute in Stuttgart (not to scale, dimensions in mm).

FIRE SAFETY

FIRE CLASSIFICATION

Master3Plus has been classified as a B2 flammable material, according to DIN 4102.

FIRE PROTECTION WITH FIRESTOP COLLARS AND WRAPS

Pipe systems and other installations that run through walls and ceilings can compromise fire protection measures. To ensure necessary fire safety precautions are fulfilled, such structures need to, for example, be sealed or encased to provide adequate fire resistance and therefore prevent fire and smoke from progressing. The method and scope of measures are usually defined by national regulations.

In Austria, for example, the specifications for fire protection Guideline 2 of the Institute of Construction (OIB) must be complied with. The “technical guideline for preventive fire protection” (TRVB) sets the requirements for fire resistance and thus the principal implementation possibilities of such measures regarding pipe installations through walls and ceilings.

The installation of soil and waste pipes made from flammable materials in garages, basements and similar spaces is permitted under the following terms:

- The pipe system is made from polyethylene (PE) or polypropylene (PP). Note: PVC cleanouts are permissible but must not exceed the minimum number required.
- The pipe system only serves apartments and respective operating units.
- The necessary encasing can also be implemented as section insulation as long as the measure has been approved in a report by an accredited authority.
- Installations outside basements or garages must be made in service ducts and shafts.

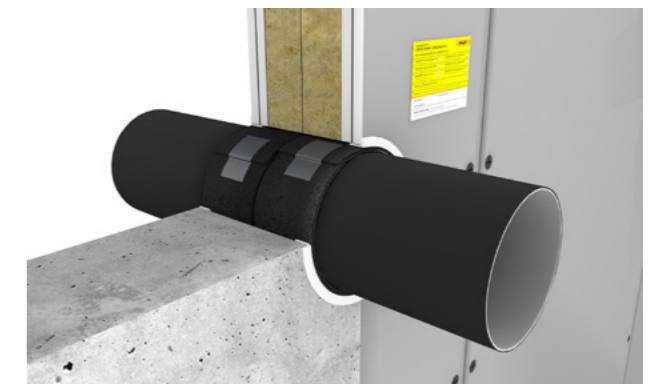
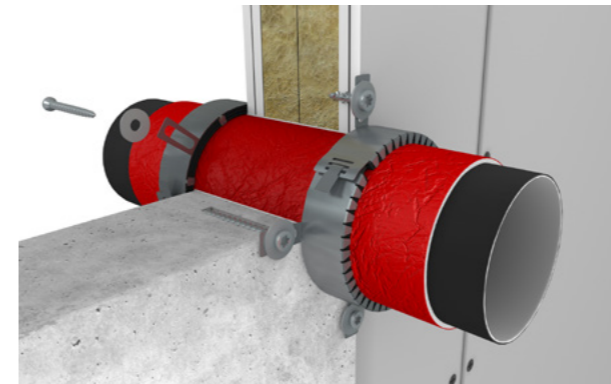
Therefore, and in accordance with this regulation, Master3Plus soil and waste pipe systems may also be used in basements and underground garages.

The openings for installations in partition walls and/or ceilings that form fire partitions must be closed by suitable measures (e.g., bulkheading or cladding) and in such a way that the fire resistance period of the component is not impaired or the transmission of smoke and fire over the time of the required fire resistance period is effectively contained.

If fire safety measures are required for plastic pipelines, fire protection collars or wraps can be used. A multitude of fire collars and wraps have been approved for use with Master3Plus. For instance, the following:

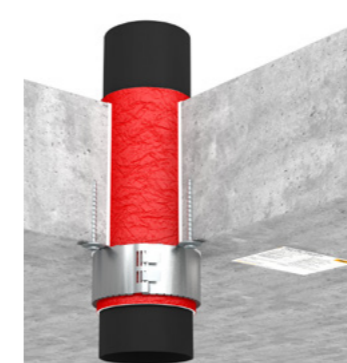
- Hensotherm® RM30/RM50 and 7KS
- Promat PROMASTOP FC3/FC6
- Hilti CFS
- Air Fire Tech RORCOL V30/V60

WALL DUCTS WITH FIRE COLLARS OR WRAPS



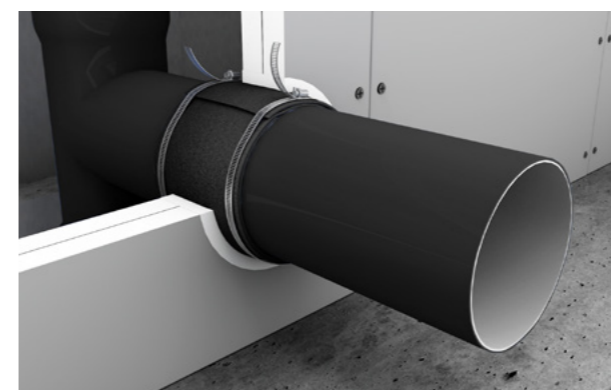
Fire collars or wraps must be installed on both sides of a Master3Plus pipe that leads through a fire compartment wall.

CEILING DUCTS WITH FIRE COLLARS AND WRAPS



A fire collar or wrap must be applied to a Master3Plus pipe on the ceiling-side of a fire compartment.

SHAFT DUCTS WITH FIRE WRAP 7KS100



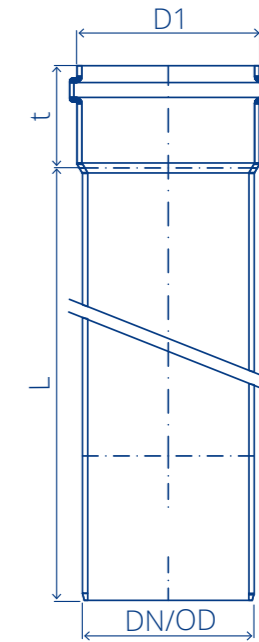
An appropriate number of layers of 100 mm Hensotherm 7KS fire wrap must be applied around Master3Plus soil and waste pipes that run through shaft walls which are planked on one side.

Please note: For each method and product used, the design, planning and application of fire collars and wraps must comply with the specifications and guidelines of the respective manufacturer.

PRODUCT OVERVIEW



MASTER3PLUS PIPE

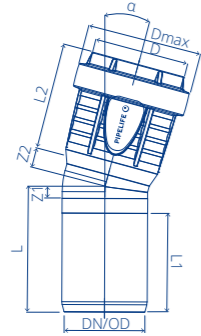


DN/OD	32	40	50	75	90	110	125	160
s1	1.8	1.8	2.0	2.1	2.5	3.0	3.5	4.4
d1	43.0	54.2	64.2	89.4	105.4	127.8	145.5	183.9
t	45	52	52	56	58	62	68	77

L (mm)	Weight (kg/pc.)							
150	0.04	0.06	0.07	0.13	0.20	0.29	0.40	0.69
250	0.06	0.08	0.10	0.19	0.29	0.41	0.57	0.96
500	0.12	0.15	0.19	0.33	0.50	0.72	0.98	1.63
1000	0.22	0.28	0.35	0.63	0.95	1.34	1.81	2.96
1500	0.32	0.41	0.51	0.92	1.39	1.96	2.64	4.30
2000	0.42	0.54	0.68	1.21	1.82	2.57	3.47	5.63
2650	-	-	-	1.59	2.38	3.37	4.54	7.37

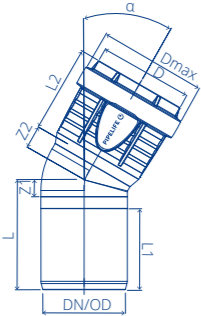
MASTER3PLUS BEND

$\alpha = 15^\circ$



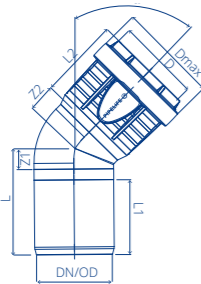
DN/OD	DN	D	DMAX	L1	L2	L	Z1	Z2	KG/PCS	CODE
32	30	33.0	41.6	30	44.9	46	9	9	0.02	M3-B30/15
40	40	41.1	53.3	46.5	50.6	59	5.5	9	0.04	M3-B40/15
50	50	51.0	63.3	47	51.2	60	6	10	0.05	M3-B50/15
75	70	76.1	89.1	53	54.8	68	8	12	0.10	M3-B70/15
90	90	91.2	105.4	55	56.5	72	10	14	0.15	M3-B90/15
110	100	111.3	127.0	59	60.6	76	10	15	0.24	M3-B100/15
125	125	126.3	144.9	65	66.5	88	16	22	0.37	M3-B125/15
160	150	161.5	183.4	74	75.5	95	14	21	0.65	M3-B150/15

$\alpha = 30^\circ$



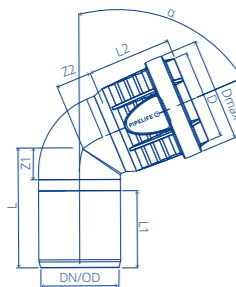
DN/OD	DN	D	DMAX	L1	L2	L	Z1	Z2	KG/PCS	CODE
32	30	33.0	41.6	30	44.9	47	10	10	0.02	M3-B30/30
40	40	41.1	53.3	46.5	50.6	62	8.5	12	0.04	M3-B40/30
50	50	51.0	63.3	47	51.2	64	10	13	0.05	M3-B50/30
75	70	76.1	89.1	53	54.8	74	14	18	0.11	M3-B70/30
90	90	91.2	105.4	55	56.5	78	16	20	0.16	M3-B90/30
110	100	111.3	127.0	59	60.6	84	18	23	0.27	M3-B100/30
125	125	126.3	144.9	65	66.5	96	24	30	0.41	M3-B125/30
160	150	161.5	183.4	74	75.5	106	25	32	0.72	M3-B150/30

$\alpha = 45^\circ$



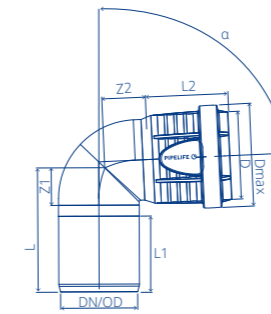
DN/OD	DN	D	DMAX	L1	L2	L	Z1	Z2	KG/PCS	CODE
32	30	33.0	41.6	30	44.9	48	11	14	0.02	M3-B30/45
40	40	41.1	53.3	46.5	50.6	65	11.5	15	0.04	M3-B40/45
50	50	51.0	63.3	47	51.2	67	13	17	0.06	M3-B50/45
75	70	76.1	89.1	53	54.8	79	19	23	0.12	M3-B70/45
90	90	91.2	105.4	55	56.5	85	23	27	0.18	M3-B90/45
110	100	111.3	127.0	59	60.6	92	26	31	0.29	M3-B100/45
125	125	126.3	144.9	65	66.5	105	33	39	0.43	M3-B125/45
160	150	161.5	183.4	69	75.5	114	38	45	0.80	M3-B150/45

$\alpha = 67,5^\circ$



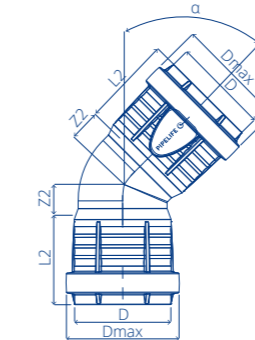
DN/OD	DN	D	DMAX	L1	L2	L	Z1	Z2	KG/PCS	CODE
32	30	33.0	41.6	30	44.9	55	18	19	0.02	M3-B30/67
40	40	41.1	53.3	46	50.6	70	17	20	0.05	M3-B40/67
50	50	51.0	63.3	47	51.2	74	20	24	0.06	M3-B50/67
75	70	76.1	89.1	53	54.8	89	29	33	0.13	M3-B70/67
90	90	91.2	105.4	55	56.5	96	34	39	0.20	M3-B90/67
110	100	111.3	127.0	59	60.6	106	40	45	0.32	M3-B100/67

$\alpha = 87,5^\circ$



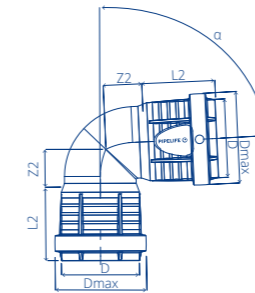
DN/OD	DN	D	DMAX	L1	L2	L	Z1	Z2	KG/PCS	CODE
32	30	33.0	41.6	30	44.9	62	25	24	0.02	M3-B30/87
40	40	41.1	53.3	46	50.6	76	23	26	0.05	M3-B40/87
50	50	51.0	63.3	47	51.2	81	27	30	0.06	M3-B50/87
75	70	76.1	89.1	53	54.8	101	41	45	0.14	M3-B70/87
90	90	91.2	105.4	55	56.5	110	48	53	0.22	M3-B90/87
110	100	111.3	127.0	59	60.6	124	58	63	0.36	M3-B100/87
125	125	126.3	144.9	65	66.5	138	66	72	0.53	M3-B125/87
160	150	161.5	183.4	74	75.5	162	81	88	0.97	M3-B150/87

$\alpha = 45^\circ$ AS



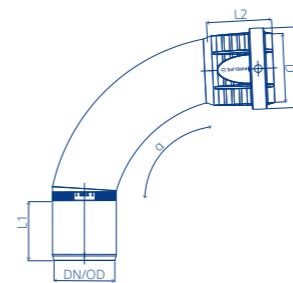
DN/OD	DN	D	DMAX	L2	Z2	KG/PCS	CODE
40	40	41.1	53.3	50.6	15	0.05	M3-BA40/45
50	50	51.0	63.3	51.2	17	0.06	M3-BA50/45
75	70	76.1	89.1	54.8	23	0.13	M3-BA70/45
90	90	91.2	105.4	56.5	27	0.20	M3-BA90/45
110	100	111.3	127.0	60.6	31	0.32	M3-BA100/45
125	125	126.3	144.9	66.5	39	0.47	M3-BA125/45

$\alpha = 87.5^\circ$ AS



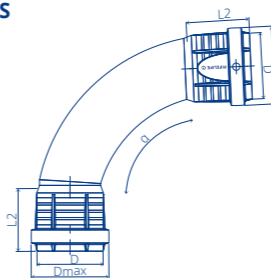
DN/OD	DN	D	DMAX	L2	Z2	KG/PCS	CODE
40	40	41.1	53.3	50.6	26	0.05	M3-BA40/87
50	50	51.0	63.3	51.2	30	0.07	M3-BA50/87
75	70	76.1	89.1	54.8	45	0.15	M3-BA70/87
90	90	91.2	105.4	56.5	53	0.23	M3-BA90/87
110	100	111.3	127.0	60.6	63	0.37	M3-BA100/87
125	125	126.3	144.9	66.5	72	0.56	M3-BA125/87

Long bend $\alpha = 87.5^\circ$



DN/OD	DN	D	DMAX	L1	L2	KG/PCS	CODES
50	50	51.0	63.3	47	51.2	0.089	M3-BL50/87
75	70	76.1	89.1	53	54.8	0.169	M3-BL70/87
110	100	111.3	127.0	59	60.6	0.464	M3-BL100/87

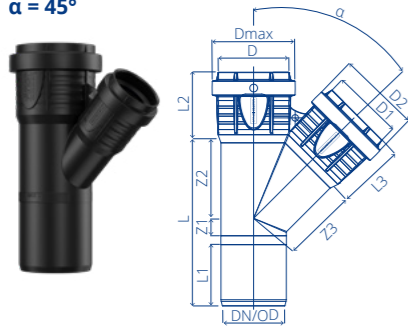
Long bend $\alpha = 87.5^\circ$ AS



DN/OD	DN	D	DMAX	L2	KG/PCS	CODE
50	50	51.0	63.3	51.2	0.1	M3-BLA50/87
75	70	76.1	89.1	54.8	0.2	M3-BLA70/87
110	100	111.3	127.0	60.6	0.5	M3-BLA100/87

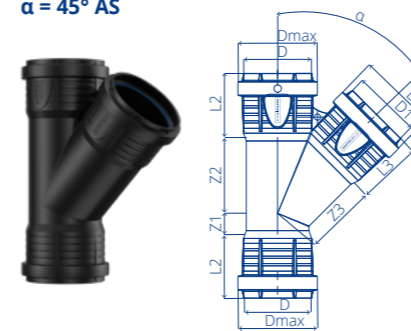
MASTER3PLUS BRANCH

$\alpha = 45^\circ$



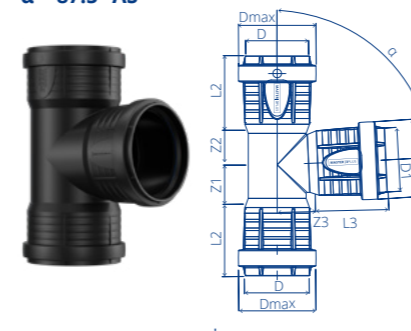
DN/OD	DN	D	D1	D2	DMAX	L1	L2	L3	L	Z1	Z2	Z3	KG/PCS	CODES
32/32	30	33.0	33.0	41.6	41.6	16	44.9	44.9	47	10	40	35	0.03	M3-EA30/30/45
40/32	40	41.1	33.0	41.6	53.3	46	50.6	44.9	103	6	44	43	0.06	M3-EA40/30/45
40/40	40	41.1	41.1	53.3	53.3	46	50.6	50.6	114	12	49	49	0.07	M3-EA40/40/45
50/32	50	51.0	33.0	41.6	63.3	47	51.2	44.9	103	0	49	53	0.09	M3-EA50/30/45
50/40	50	51.0	41.1	53.3	63.3	46	51.2	50.6	114	6	55	57	0.09	M3-EA50/40/45
50/50	50	51.0	51.0	63.3	63.3	47	51.2	51.2	128	13	61	61	0.10	M3-EA50/50/45
75/50	70	76.1	51.0	63.3	89.1	54	54.8	51.2	135	-1	75	79	0.19	M3-EA70/50/45
75/75	70	76.1	76.1	89.1	89.1	53	54.8	54.8	170	19	91	91	0.23	M3-EA70/70/45
90/50	90	91.2	51.0	63.3	105.4	49	56.5	51.2	136	0	80	91	0.24	M3-EA90/50/45
90/75	90	91.2	76.1	89.1	105.4	56	56.5	54.8	172	11	98	102	0.30	M3-EA90/70/45
90/90	90	91.2	91.2	105.4	105.4	56	56.5	56.5	195	23	109	109	0.37	M3-EA90/90/45
110/50	100	111.3	51.0	63.3	127.0	59	60.6	51.2	142	-16	92	103	0.35	M3-EA100/50/45
110/75	100	111.3	76.1	89.1	127.0	59	60.6	54.8	175	1	108	118	0.43	M3-EA100/70/45
110/90	100	111.3	91.2	105.4	127.0	59	60.6	56.5	197	12	119	123	0.50	M3-EA100/90/45
110/110	100	111.3	111.3	127.0	127.0	59	60.6	60.6	225	26	133	133	0.59	M3-EA100/100/45
125/110	125	126.3	111.3	127.0	144.9	64	66.5	60.6	233	20	142	144	0.77	M3-EA125/100/45
125/125	125	126.3	126.3	144.9	144.9	64	66.5	66.5	254	31	152	152	0.91	M3-EA125/125/45
160/110	150	161.5	111.3	127.0	183.4	74	75.5	60.6	240	1	158	168	1.15	M3-EA150/100/45
160/125	150	161.5	126.3	144.9	183.4	74	75.5	66.5	263	13	169	177	1.31	M3-EA150/125/45
160/160	150	161.5	161.5	183.4	183.4	74	75.5	75.5	310	37	192	192	1.70	M3-EA150/150/45

$\alpha = 45^\circ AS$



DN/OD	DN	D	D1	D2	DMAX	L2	L3	Z1	Z2	Z3	KG/PCS	CODES
40/40	40	41.1	41.1	53.3	53.3	50.6	50.6	15	49	49	0.08	M3-EAA40/40/45
50/50	50	51.0	51.0	63.3	63.3	51.2	51.2	61	61	61	0.11	M3-EAA50/50/45
75/50	70	76.1	51.0	63.3	89.1	54.8	51.2	11	77	80	0.20	M3-EAA70/50/45
75/75	70	76.1	76.1	89.1	89.1	54.8	54.8	22	91	91	0.24	M3-EAA70/70/45
90/90	90	91.2	91.2	105.4	105.4	56.5	56.5	27	109	109	0.38	M3-EAA90/90/45
110/50	100	111.3	51.0	63.3	127.0	60.6	51.2	-11	92	103	0.37	M3-EAA100/50/45
110/110	100	111.3	111.3	127.0	127.0	60.6	60.6	31	133	133	0.62	M3-EAA100/100/45
125/110	125	126.3	111.3	127.0	144.9	66.5	60.6	26	142	144	0.80	M3-EAA125/100/45
125/125	125	126.3	126.3	144.9	144.9	66.5	66.5	37	152	152	0.95	M3-EAA125/125/45

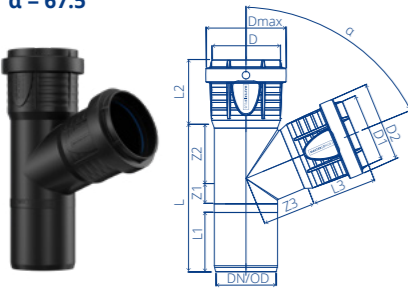
$\alpha = 87.5^\circ AS$



DN/OD	DN	D	D1	D2	DMAX	L2	L3	Z1	Z2	Z3	KG/PCS	CODES
40/40	40	41.1	41.1	53.3	53.3	50.6	50.6	26	25	25	0.07	M3-EAA40/40/87
50/50	50	51.0	51.0	63.3	63.3	51.2	51.2	32	30	30	0.10	M3-EAA50/50/87
75/50	70	76.1	51.0	63.3	89.1	54.8	51.2	32	32	43	0.16	M3-EAA70/50/87
75/75	70	76.1	76.1	89.1	89.1	54.8	54.8	45	46	46	0.21	M3-EAA70/70/87
90/90	90	91.2	91.2	105.4	105.4	56.5	56.5	50	44	79	0.33	M3-EAA90/90/87
110/50	100	111.3	51.0	63.3	127.0	60.6	51.2	32	35	60	0.34	M3-EAA100/50/87
110/110*	100	111.3	111.3	127.0	127.0	60.6	60.6	86	60	79	0.56	M3-EAA100/100/87
125/110	125	126.3	111.3	127.0	144.9	66.5	60.6	63	66	72	0.66	M3-EAA125/100/87
125/125	125	126.3	126.3	144.9	144.9	66.5	66.5	79	80	80	0.81	M3-EAA125/125/87

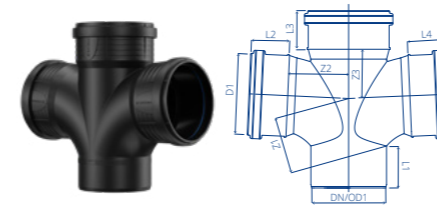
* swept geometry

$\alpha = 67.5^\circ$



DN/OD	DN	D	D1	D2	DMAX	L1	L2	L3	L	Z1	Z2	Z3	KG/PCS	CODE
50/50	50	51.0	51.0	63.3	63.3	47	51.2	51.2	117	20	43	43	0.10	M3-EA50/50/67
110/50	100	111.3	51.0	63.3	127.0	59	60.6	51.2	131	8	57	75	0.33	M3-EA100/50/67
110/75	100	111.3	76.1	89.1	127.0	59	60.6	54.8	158	21	71	80	0.39	M3-EA100/70/67
110/110	100	111.3	111.3	127.0	127.0	59	60.6	60.6	191	41	84	84	0.52	M3-EA100/100/67

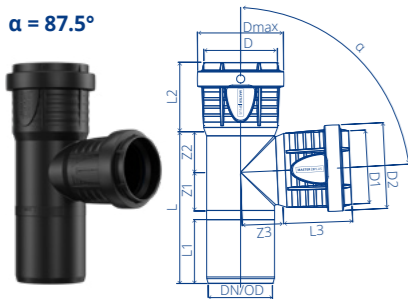
Double branch $\alpha = 87.3^\circ$



DN/OD	DN	DN/OD1	D1	L1	L2	L3	L4	Z1	Z2	Z3	KG/PCS	CODE
110/50	100	110	50	60	44	54.0	44.0	25	63	42.5	0.39	M3-DA100/50/87
110/110*	100	110	110	64	66	59.0	59.0	69	78	58	0.81	M3-DA100/100/87

* swept geometry

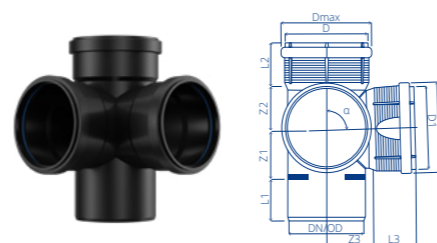
$\alpha = 87.5^\circ$



* swept geometry

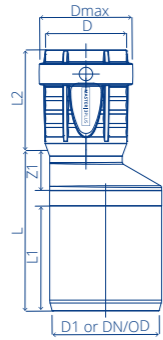
DN/OD	DN	D	D1	D2	DMAX	L1	L2	L3	L	Z1	Z2	Z3	KG/PCS	CODES
32/32	30	33.0	33.0	41.6	41.6	16	44.9	44.9	52	15	30	35	0.04	M3-EA30/30/87
40/32	40	41.1	33.0	41.6	53.3	46	50.6	44.9	93	18	22	26	0.06	M3-EA40/30/87
40/40	40	41.1	41.1	53.3	53.3	46	50.6	50.6	101	23	25	25	0.07	M3-EA40/40/87
50/32	50	51.0	33.0	41.6	63.3	47	51.2	44.9	95	18	23	31	0.07	M3-EA50/30/87
50/40	50	51.0	41.1	53.3	63.3	46	51.2	50.6	102	23	26	30	0.08	M3-EA50/40/87
50/50	50	51.0	51.0	63.3	63.3	47	51.2	51.2	112	28	30	30	0.09	M3-EA50/50/87
75/50	70	76.1	51.0	63.3	89.1	54	54.8	51.2	121	28	32	43	0.16	M3-EA70/50/87
75/75	70	76.1	76.1	89.1	89.1	53	54.8	54.8	147	41	46	46	0.21	M3-EA70/70/87
90/50	90	91.2	51.0	63.3	105.4	56	56.5	51.2	122	26	33	51	0.22	M3-EA90/50/87
90/75	90	91.2	76.1	89.1	105.4	55	56.5	54.8	147	39	46	52	0.26	M3-EA90/70/87
90/90*	90	91.2	91.2	105.4	105.4	55	56.5	56.5	187	81	44	79	0.36	M3-EA90/90/87
110/50	100	111.3	51.0	63.3	127.0	59	60.6	51.2	128	27	35	60	0.32	M3-EA100/50/87
110/75	100	111.3	76.1	89.1	127.0	59	60.6	54.8	151	39	46	62	0.38	M3-EA100/70/87
110/90*	100	111.3	91.2	105.4	127.0	59	60.6	56.5	207	81	60	79	0.50	M3-EA100/90/87
110/110*	100	111.3	111.3	127.0	127.0	59	60.6	60.6	207	81	60	79	0.54	M3-EA100/100/87
125/110	125	126.3	111.3	127.6	145.8	64.5	68.6	62.2	194	56.8	65.7	62.2	0.62	M3-EA125/100/87
125/125	125	126.3	126.3	144.9	144.9	65	66.5	66.5	225	73	80	80	0.77	M3-EA125/125/87
160/110	150	161.5	111.3	127.0	183.4	74	75.5	60.6	203	55	67	90	0.99	M3-EA150/100/87
160/160	150	161.5	161.5	183.4	183.4	74	75.5	75.5	253	80	92	92	1.34	M3-EA150/150/87

Corner branch $\alpha = 87.5^\circ$



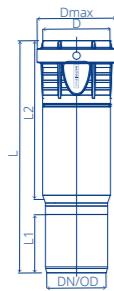
DN/OD	DN	D	D1	D2	DMAX	L1	L2	L3	Z1	Z2	Z3	KG/PCS	CODE
110/110	100	111.3	111.3	127	127	61	60.6	60.6	59	64	64	0.63	M3-ECK100/100/87

MASTER3PLUS REDUCER



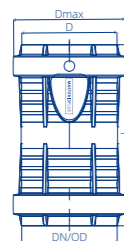
DN/OD	DN	D	D1	DMAX	L1	L2	L	Z1	KG/PCS	CODE
40/32	40	33.0	41.6	41.1	47	50.6	66	12	0.03	M3-R40/30
50/32	50	33.0	41.6	51	47	51.2	72	18	0.04	M3-R50/30
50/40	50	41.1	53.3	51	47	51.2	66	12	0.04	M3-R50/40
75/40	70	41.1	53.3	76.1	53	54.8	87	27	0.08	M3-R70/40
75/50	70	51.0	63.3	76.1	54	54.8	81	20	0.08	M3-R70/50
90/50	90	51.0	63.3	91.15	55	56.5	91	29	0.11	M3-R90/50
90/75	90	76.1	89.1	91.15	55	56.5	78	16	0.12	M3-R90/70
110/50	100	51.0	63.3	111.3	59	60.6	109	43	0.17	M3-R100/50
110/75	100	76.1	89.1	111.3	59	60.6	93	27	0.19	M3-R100/70
110/90	100	91.2	105.4	111.3	59	60.6	85	19	0.19	M3-R100/90
125/110	125	111.3	127.0	126.3	64	66.5	89	18	0.28	M3-R125/100
160/110	150	111.3	127.0	161.5	74	75.5	120	39	0.47	M3-R150/100
160/125	150	126.3	144.9	161.5	74	75.5	111	30	0.51	M3-R150/125

MASTER3PLUS LONG SOCKET



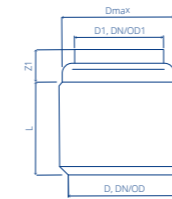
DN/OD	DN	D	DMAX	L1	L	L2	KG/PCS	CODE
40	40	41.1	53.3	46.0	177	118	0.06	M3-L40
50	50	51.0	63.3	47.0	187	128	0.08	M3-L50
75	70	76.1	89.1	53.5	205	138	0.16	M3-L70
90	90	91.2	105.4	55.0	224	154	0.25	M3-L90
110	100	111.3	127.0	59.0	244	170	0.37	M3-L100

MASTER3PLUS DOUBLE/PUSH-ON SOCKET



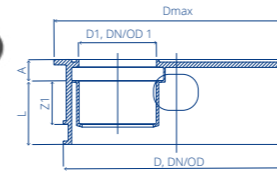
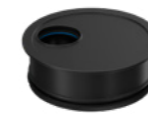
DN/OD	DN	D	DMAX	L	KG/PCS	CODE
32	30	33.0	41.6	100	0.02	M3-U30
40	40	41.1	53.3	102	0.04	M3-U40
50	50	51.0	63.3	103	0.05	M3-U50
75	70	76.1	89.1	116	0.10	M3-U70
90	90	91.2	105.4	120	0.15	M3-U90
110	100	111.3	127.0	129	0.23	M3-U100
125	125	126.3	144.9	140	0.33	M3-U125
160	150	161.5	183.4	159	0.60	M3-U150

MASTER3PLUS SHORT REDUCER



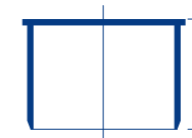
DN/OD	DN	DN/OD1	D	D1	DMAX	L	Z1	KG/PCS	CODE
40/32	40	32	41.1	33.0	53.3	43	15	0.04	M3-R40/30K
50/32	50	32	51.0	33.0	63.3	47	16	0.05	M3-R50/30K
50/40	50	40	51.0	41.1	63.3	47	16	0.05	M3-R50/40K
75/50	70	50	76.1	51.0	89.1	54	17	0.08	M3-R70/50K
90/50	90	50	91.2	51.0	105.4	66	17	0.11	M3-R90/50K
90/75	90	75	91.2	76.1	105.4	61	17	0.12	M3-R90/70K
110/40	100	40	111.3	41.1	127.0	66	18	0.15	M3-R100/40K
110/50	100	50	111.3	51.0	127.0	66	18	0.16	M3-R100/50K
110/75	100	75	111.3	76.1	127.0	66	19	0.16	M3-R100/70K
110/90	100	90	111.3	91.2	127.0	66	19	0.17	M3-R100/90K
160/110	150	110	161.5	111.3	183.4	89	19	0.43	M3-R150/100K

MASTER3PLUS INTERNAL REDUCER



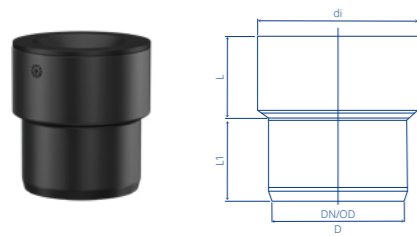
DN/OD	DN	DN/OD1	D	D1	DMAX	KG/PCS	CODE
50/40	50	40	51.0	41.1	63.3	0.025	M3-R150/40
90/50	90	50	91.2	51.0	105.4	0.055	M3-R190/50
110/40	100	40	111.3	41.1	127.0	0.074	M3-R1100/40
110/50	100	50	111.3	51.0	127.0	0.077	M3-R1100/50
110/75	100	75	111.3	76.1	127.0	0.083	M3-R1100/70
110/90	100	90	111.3	91.2	127.0	0.071	M3-R1100/90
160/50	150	50	161.5	51.0	183.4	0.193	M3-R1150/50
160/110	150	110	161.5	111.3	183.4	0.186	M3-R1150/100

MASTER3PLUS SOCKET PLUG



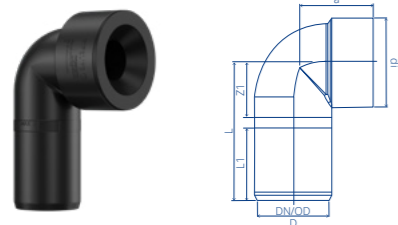
DN/OD	L	KG/PCS	CODE
32	33	0.008	M3-M30
40	39	0.010	M3-M40
50	39	0.014	M3-M50
75	39	0.027	M3-M70
90	42	0.041	M3-M90
110	46	0.068	M3-M100
125	50	0.089	M3-M125
160	58	0.174	M3-M150

MASTER3PLUS STRAIGHT CONNECTION PIECE



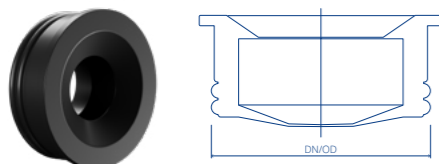
DN/OD	DN	D	di	L1	L	KG/PCS	CODE
32	30	33	53.7	31	32	0.03	M3-S30
40	40	41.1	53.7	32	30	0.02	M3-S40
50	50	51	53.7	29	31	0.03	M3-S50

MASTER3PLUS SIPHON CONNECTION ELBOW



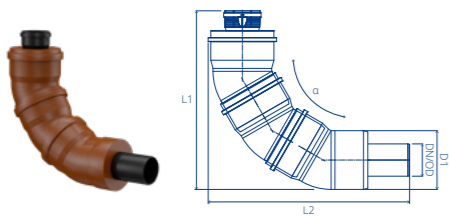
DN/OD	DN	D	di	L	Z1	(A)/SIPHON	L1	KG/PCS	CODE
32	30	33.0	53.7	47	25	54	15	0.03	M3-SW30
40	40	41.1	53.7	88	35	57	46	0.05	M3-SW40
50	50	51.0	53.7	90	35	52	48	0.05	M3-SW50

MASTER3PLUS COMBINATION NIPPLE



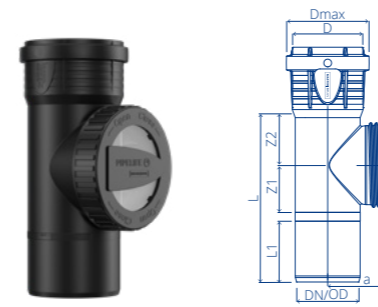
DN/OD	CONNECTION PIPE	DA	KG/PCS	CODE
32/40/50	28-47	54	0.03	M3-NI5/4/6/4

MASTER3PLUS ACOUSTIC BOTTOM BEND



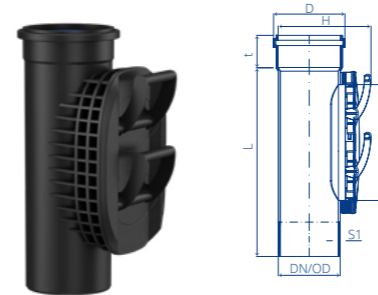
DN/OD	L1	L2	D1	R	CODE
110	608	686	200	400	M3-KB100

MASTER3PLUS CLEANING PIPE



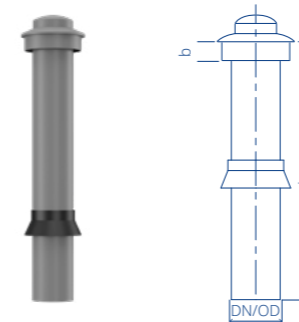
DN/OD	DN	D	DMAX	L1	L	Z1	Z2	KG/PCS	CODE
50	50	51.0	63.3	47	130	76	36	0.09	M3-RE50
75	70	76.1	89.1	53	142	82	40	0.16	M3-RE70
90	90	91.2	105.4	55	189	127	62	0.28	M3-RE90
110	100	111.3	127.0	59	194	128	62	0.41	M3-RE100
125	125	126.3	144.9	65	225	154	74	0.63	M3-RE125
160	150	161.5	183.4	74	253	172	80	1.08	M3-RE150

MASTER3PLUS PP CLEANING PIECE



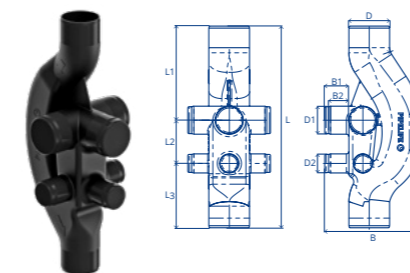
DN/OD	D	L1	L	H	S1	t socket	KG/PCS	CODE
110	129	301	468	196	3.6	65	2.3	PP-KRGK100
125	146	301	474	222	4.0	73	2.5	PP-KGRK125
160	185	301	488	251	5.1	84	3.2	PP-KGRK150

MASTER3PLUS VENTILATION PIPE



DN/OD	B	L	KG/PCS	CODE
50	-5	670	0.25	KADH50
75	16	667	0.373	KADH70
110	177	751	1.35	KADH100
125	200	1038	1.322	KADH125
160	246	1143	2.374	KADH150

MASTER3PLUS VENTILATION BRANCH



DN/OD	DN	D	D1	D2	B	B1	B2	L	L1	L2	L3	KG/PCS	CODE
110	100	110	110	75	330	80	65	736	313	170	253	2.50	M3-MA100
160	150	160	110	75	378	80	65	793	370	170	253	3.20	M3-MA150



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